

Counter Interface Module



Overview

The D2-CTRINT offers several modes of operation that can be used to solve simple motion and high-speed machine control applications.

The operating modes and module configuration are explained in detail in the D2-CTRIF-M High Speed Counter Manual. The high-speed input features cannot be used if the pulse output features are in use, and vice versa. Only one D2-CTRINT can be used per CPU and the module must reside in slot 0, next to the CPU. A brief description of each high-speed mode is listed below:

Mode 10: Up to two 5 kHz high-speed counters offer 24 presets each. When the preset is reached, a CPU interrupt routine is executed. The D2-240, D2-250-1 and D2-260 support 2 channels, and the D2-230 supports 1 channel (max. count: 9,999,999).

Mode 20: Quadrature encoder input (up/down) for clockwise and counterclockwise position control supported by the D2-240/250-1/260 (max. pulse range: -8,388,608 to 8,388,607).

Mode 30: Pulse outputs are programmable to follow a predetermined profile. An external interrupt can be used in conjunction with separate acceleration and deceleration profiles for positioning and velocity control supported by D2-240/250-1/260 (max. pulse range: -8,388,608 to 8,388,607 at 5K pulses per second max).

Mode 40: Four external interrupt inputs can be used for an immediate response for high-priority events. The D2-240, D2-250-1 and D2-260 supports 4 interrupts, and the D2-230 supports 1 interrupt.

Counter Interface Module Features					
Mode	Module Points				
	Input 0	Input 1	Input 2	Input 3	Input 4
Mode 10: Two High Speed Up Counters	Up counter 1	Up counter 2 Filtered input	Reset counter 1	Reset counter 2	Not used
Mode 20: One Up/Down or Quadrature cntr	Phase A input (up count)	Phase B input (down count)	Counter reset	Filtered input	Not used
Mode 30: Pulse Output	Filtered input	Filtered input	Not used	CW pulse output (or Pulse output)	CCW pulse out (or Direction)
Mode 40: External Interrupts	Interrupt input (not available when using timed interrupt)	Interrupt input	Interrupt input	Interrupt input	Not used
Mode 50: Pulse Catch Inputs	Pulse input	Pulse input	Pulse input	Pulse input	Not used
Mode 60: Filtered input	Filtered input	Filtered input	Filtered input	Filtered input	Not used

The high-speed input features cannot be used if the pulse output features are in use, and vice versa.

Input specifications	
Input	4 pts. sink/source 5 kHz max.
Minimum pulse width	100 µSec
Input Voltage Range	12 or 24 VDC ±15%
Maximum voltage	30 VDC
Rated input current	10 mA Typical 13 mA Maximum
Minimum ON voltage	8.0 VDC
Maximum OFF voltage	1.0 VDC
Minimum ON Current	8.0 mA
Maximum OFF Current	1.0 mA
OFF to ON Response	Less than 30 µS
ON to OFF Response	Less than 30 µS

Mode 50: Pulse catch feature allows the CPU to read 4 inputs, each having a pulse width as small as 0.1ms. When an input pulse is detected, the input is set ON for the next scan and then resets. Supported by all DL205 CPUs.

Mode 60: Input filters are configurable (0-99ms) to ensure input signal integrity. The default input mode is a 10ms filter. The D2-240, D2-250-1 and D2-260 supports 4 pulse inputs, and the D2-230 supports 1 pulse input.

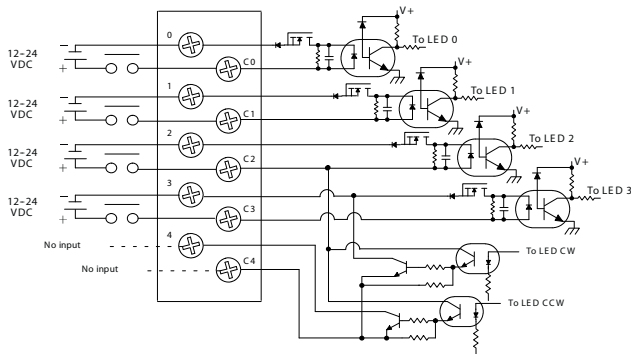
Mode 40 option - A Timed interrupt can be configured for time critical events. Interrupt 0 can be scheduled on a 3ms-999ms cycle. See the next page for more information on the timed interrupt.

Output specifications	
Output	2 pts., current sinking 5kHz Max
Voltage range	5.0 VDC±15%
Maximum voltage	5.5 VDC
Maximum load current	30 mA
Minimum load voltage	4.5 VDC
Leakage current	Less than 0.1 mA at 5.5 VDC
Inrush current	0.5A (10 mS)
OFF to ON Response	Less than 30 µS
On to OFF Response	Less than 30 µS
External power supply	5.0 VDC ±10%

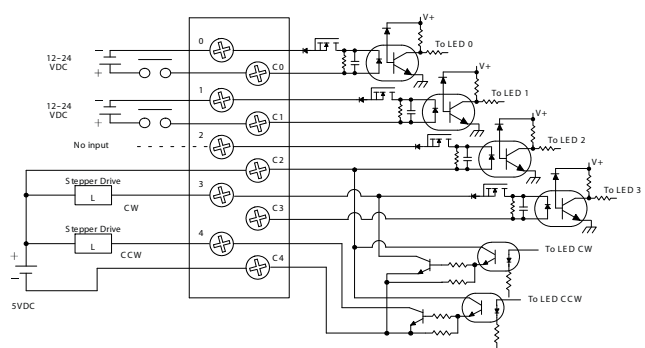
General specifications	
Module Type	Discrete
Modules per CPU	One only in slot adjacent to CPU
I/O Points Used	8 inputs, 8 outputs
Field Wiring Connector	Standard 8 pt. removable terminal block
Internal Power Consumption	50 mA from 5VDC max., (supplied by the CPU base power supply)
Operating Environment	32°F to 140°F (0°C to 60°C) humidity (non-condensing) 5% to 95%
Manufacturer	Koyo Electronics

Counter Interface Module

Wiring Diagram for Modes 10, 20, 40, 50 and 60



Wiring Diagram for Mode 30



Timed Interrupt feature

There is an internal timed interrupt feature available in the D2-240/250-1/260 CPUs. You do not need the Counter Interface module to use the timed interrupt. This cyclical interrupt allows you to easily program a time-based interrupt that occurs on a scheduled basis. The CPU's timed interrupt operates in a similar manner to the external interrupt input, but instead of the interrupt subroutine being triggered by an external event, it is now triggered by a cyclical interval of time. This interval can be programmed from 3 ms to 999 ms. Whenever the programmed time elapses, the CPU immediately suspends its routine scan cycle and jumps to interrupt subroutine INT 0. As with the other modes, when the subroutine execution is complete, the CPU automatically resumes its routine scan cycle starting at the exact location where it was interrupted. Since the CPU scan time and the interrupt time interval are different, the program gets interrupted at various points in the execution over time. The CPU returns to the point where it left to resume the program execution.

If you use a timed interrupt and the Counter Interface module, Input 0 cannot be used on the Counter Interface module. If you're using the timed interrupt and a standard discrete input module, then there are no limitations.

Timed interrupt specifications	
Timed interrupts	One (internal to CPU)
Time interval	3 to 999 ms (1 ms increments)
Interrupt Subroutine	INT0

Timed interrupt operation

