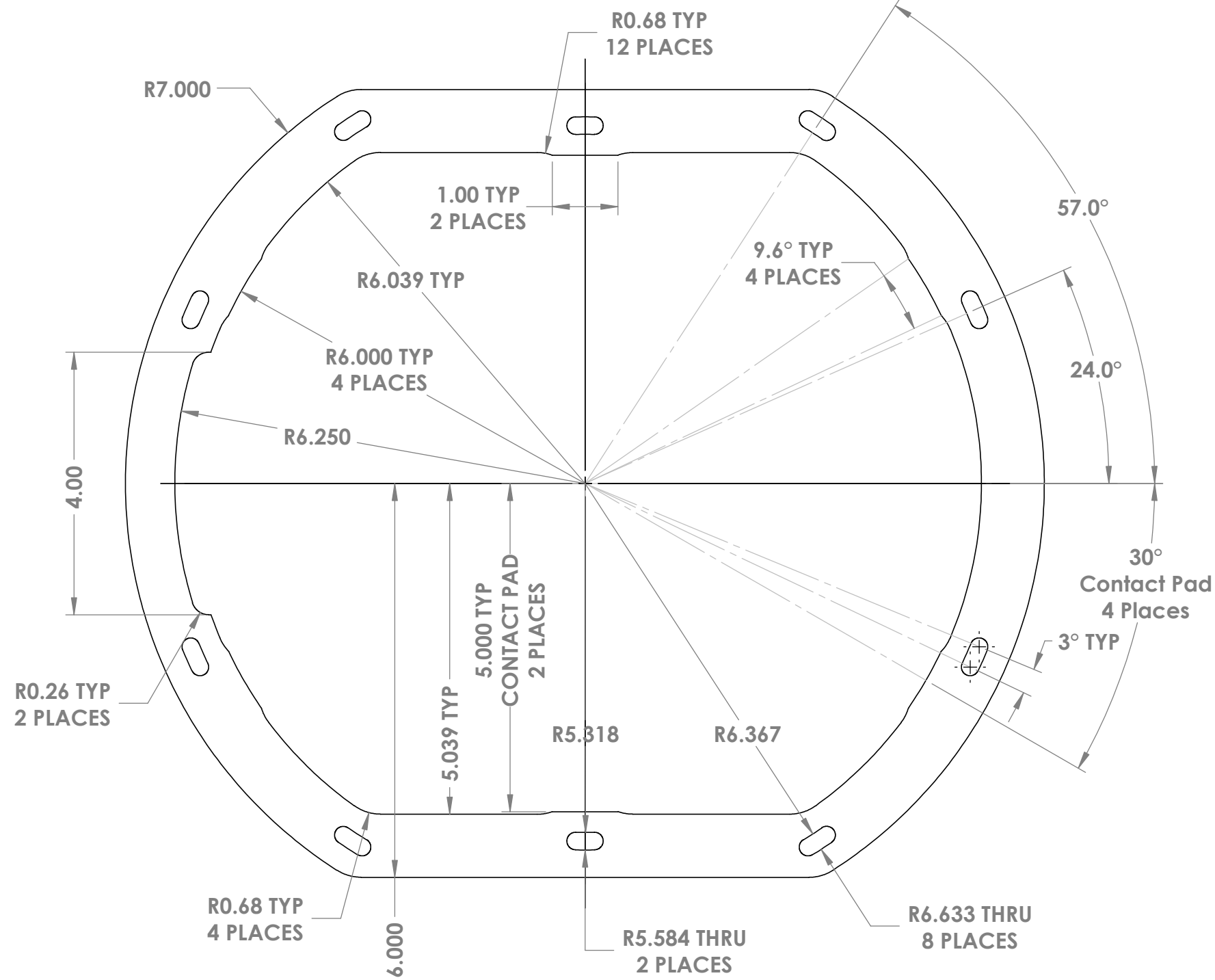


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See notes

Notes

1. Make from stock thickness cast Aluminum
2. Adjust contact pads for slip fit onto PFS15103
3. Adjust  $\phi 7.000$  dimension for slip fit into PFS08102
4. Make four pieces with thicknesses:
  - 0.250
  - 0.313
  - 0.375
  - 0.438

| ITEM | PART NUMBER | DESCRIPTION            | QTY. |
|------|-------------|------------------------|------|
| 1    | PFS15134    | CCD Camera Axial Shims | 5*   |

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 813 Santa Barbara Street  
 Pasadena, CA 91101

|            |              |  |  |  |
|------------|--------------|--|--|--|
| MATERIAL   | 6061-T6 (SS) | UNLESS OTHERWISE SPECIFIED<br>FRACTIONAL DECIMAL ANGULAR<br>$\pm 1/32$ .XX $\pm 0.01$ $\pm 0.1$ DEG<br>.XXX $\pm 0.002$ GOAL<br>.XXX $\pm 0.005$ REQD<br>BREAK SHARP EDGES. MACHINED SURFACES 125/<br>ALL DIMENSIONS IN INCHES |  |  |
| EST WEIGHT | 1.175 lb     |  |  |  |

|       |       |                                  |                        |         |
|-------|-------|----------------------------------|------------------------|---------|
| SCALE | 1:2   | Planet<br>Finder<br>Spectrograph | CCD Camera Axial Shims |         |
| DRWN  | CRANE |                                  | SHEET                  | DRAWING |

|      |  |           |   |          |               |     |
|------|--|-----------|---|----------|---------------|-----|
| APVD |  | 5/24/2017 | B | PFS15134 | SHT 1<br>OF 1 | REV |
|------|--|-----------|---|----------|---------------|-----|

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