NOTES

1. Roll sheet and weld to form tube.
2. Prepare oversized (thickness) flanges. Weld flanges to tube.
3. Machine inside diameter of flanges. The ID tolerance of 16.500 +.005/-0.000 is only applicable to 0.25" from either end. These flanges will be mated to pieces that have a Ø16.498, 0.125 tall boss.
5. All welds MUST be vacuum-grade. Shell will enclose a 0.001 torr vacuum.
6. Anodizing to be completed by OCIW.